

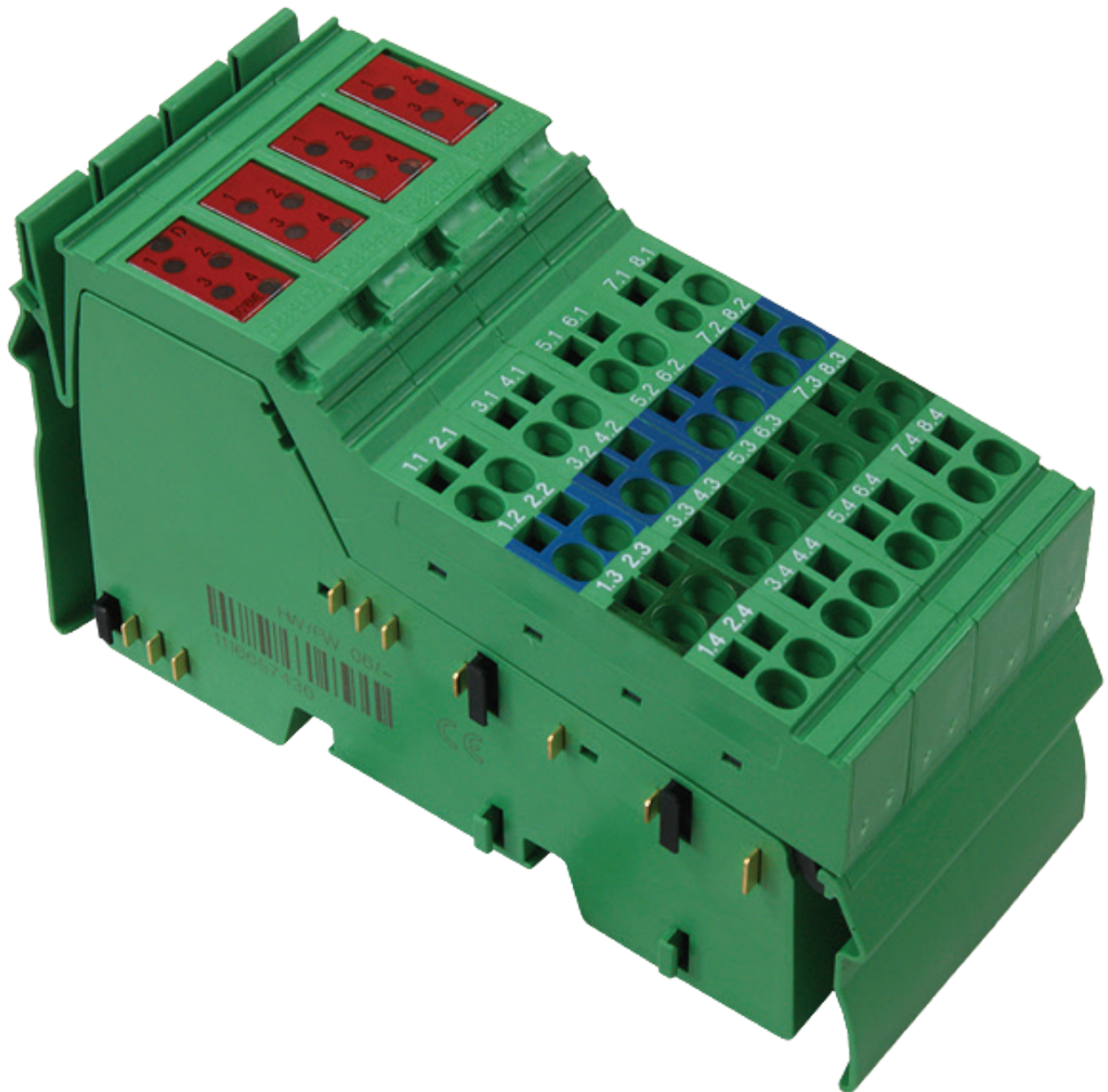
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# Inline terminal: 16 digital outputs

## ILT 24 DO 16-ME

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### Device description



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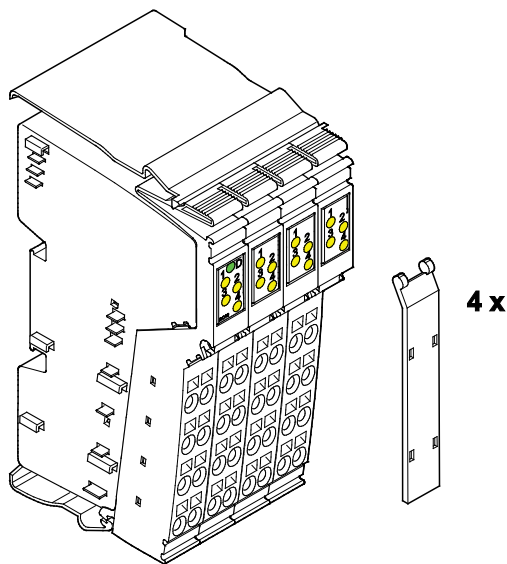
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# 1 Description



**Note:** This device description is only valid in association with the IL SYS INST UM user manual. Make sure you always use the latest documentation – it can be downloaded at [www.sysmik.de](http://www.sysmik.de).



The terminal is designed for use within an -Inline station. It is used to -acquire digital output signals.

**Features**

- Connections for 16 digital actuators
- Connection of actuators in 2 and 3--wire technology
- Nominal current per output: 0.5 mA
- Total current of the terminal:- 8.0 A
- Short-circuit and overload protected -outputs
- Diagnostic and status indicators

**Bild 1:** Inline-Klemme ILT 24 DO 16-ME

# 2 Order information

Description	Type	Part number	Pcs./Pkt.
Terminal with four digital outputs; including connect- or and labeling field	ILT 24 DO 16-ME	1225-100516-01-8	1

### 3 Technical data

#### General Data

Housing dimensions (width x height x depth)	48.8 mm x 120 mm x 71.5 mm
Weight	130 g (without connectors)
Operating mode	Process data mode with 1 word
Transmission speed	500 kBaud
Connection method for sensors	2 and 3-wire technology
Permissible temperature (operation)	-25 °C to +55 °C
Permissible temperature (storage/transport)	-25 °C to +85 °C
Permissible humidity (operation/storage/transport)	10 % to 95 %, according to DIN EN 61131-2
Permissible air pressure (operation/storage/transport)	70 kPa to 106 kPa (up to 3000 m above sea level)
Degree of protection	IP20 according to IEC 60529
Protection class	Class 3 according to VDE 0106, IEC 60536

#### Interface


Local bus	Via data routing
Current consumption from the local bus	90 mA maximum



#### Power Consumption

Power consumption from the local bus	0.675 W maximum
Segment supply voltage $U_s$	24 V DC (nominal value)
Nominal current consumption at $U_s$	8 A (16 x 0.5 A) maximum

#### Supply of the Module Electronics and I/O Through Bus Terminal/Power Terminal

Connection method	Through potential routing
-------------------	---------------------------

Digital Outputs	
Number	16
Nominal output voltage $U_{OUT}$	24 V DC
Differential voltage for $I_{nom}$	$\leq 1$ V
Nominal current $I_{nom}$ per channel	0.5 A
Tolerance of the nominal current	+10 %
Total current	8 A
Short circuit; overload	Short circuit; overload
 <b>Note:</b> All four channels are thermally coupled, i.e. an error in one channel can affect the other channels.	
Nominal Load	
Ohmic	48 $\Omega$ / 12 W
Lamp	12 W
Inductive	12 VA (1,2 H, 50 $\Omega$ )
Signal delay upon power up of:	
- Ohmic nominal load	500 $\mu$ s typical
- Lamp nominal load	typisch 100 ms typical (with switching frequencies up to 8 Hz; above this frequency the lamp load responds like an ohmic load)
- Inductive nominal load	100 ms (1.2 H, 50 $\Omega$ ) typical

Signal delay upon power down of:	
- Ohmic nominal load	1 ms typical
- Lamp nominal load	1 ms typical
- Inductive nominal load	50 ms (1.2 H, 50 Ω) typical
Switching frequency with:	
- Ohmic nominal load	maximal 300 Hz
 <b>Note:</b> This switching frequency is limited by the selected data rate, the number of devices, the bus structure, the software and the control or computer system used.	
- Lamp nominal load	maximal 300 Hz
 <b>Note:</b> This switching frequency is limited by the selected data rate, the number of devices, the bus structure, the software and the control or computer system used.	
- Inductive nominal load	0,5 Hz (1.2 H, 50 Ω) maximum
Overload response	Auto restart
Response time with ohmic overload (12 W)	appr. 3 s
Restart frequency with ohmic overload	appr. 400 Hz
Restart frequency with lamp overload	appr. 400 Hz
Response with inductive overload	Output may be damaged
Response time in the event of a short circuit	appr. 3 s
Reverse voltage protection against short pulses	Protected against reverse voltages
Resistance to permanently applied reverse voltages	Protected against reverse voltages, permissible current 2 A maximum
Resistance to permanently applied surge voltage	no
Validity of output data after connecting the 24 V voltage supply (power up)	5 ms typical
Response upon power down	The output follows the supply voltage without delay
Limitation of the voltage induced on circuit interruption	$-15\text{ V} \leq U_{\text{demag}} \leq -46\text{ V}$ ( $U_{\text{demag}}$ = demagnetization voltage)

One-time unsolicited energy	400 mJ maximum
Protective circuit type	integrated 45 V-Zener diode in the output chip
Overcurrent shutdown	0,7 A minimum
Output current when switched off	300 µA maximum
Output voltage when switched off	2 V maximum
Output current with ground connection interrupt	25 mA maximum
Switching power with ground connection interrupt	100 mW at 1 kΩ load resistance, typical
Inrush current with lamp load	1.5 A for 20 ms maximum

**Output Characteristic Curve When Switched On (Typical)**

Output Current (A)	Differential -Output Voltage (V)
0	0
0.1	0.04
0.2	0.08
0.3	0.12
0.4	0.16
0.5	0.20

**Power Dissipation**

<b>Formula to Calculate the Power Dissipation of the Electronics</b>	$P_{EL} = 0,19 \text{ W} + \sum_{n=1}^{16} (0,10 \text{ W} + I_{Ln}^2 \times 0,4 \Omega)$
<p>Where:</p> <p><math>P_{TOT}</math> = Total power dissipation in the terminal</p> <p><math>n</math> = Index of the number of set outputs <math>n = 1</math> to 16</p> <p><math>I_{Ln}</math> = Load current of output <math>n</math></p>	
Power dissipation of the housing $P_{HOU}$	2.7 W, maximum (within the permissible operating temperature)



### Limitation of Simultaneity, Derating

Ambient Temperature $T_A$	Maximum Load Current at 100% Simultaneity	Maximum Load Current at 75% Simultaneity
$-25\text{ °C} \leq T_A < +40\text{ °C}$	0.50 A	0.50 A
$+40\text{ °C} \leq T_A < +45\text{ °C}$	0.45 A	0.50 A
$+45\text{ °C} \leq T_A < +50\text{ °C}$	0.40 A	0.50 A
$+50\text{ °C} < T_A \leq +55\text{ °C}$	0.35 A	0.50 A



With 100% simultaneity, a load current of 0.4 A for each channel is permissible up to 50°C (ambient temperature range) and a load current of 0.35 A from 50°C and higher. If a maximum of twelve channels are used simultaneously in the entire ambient temperature range (75% simultaneity, maximum) a load current of 0.5 A can be tapped.

### Safety Equipment

Overload/short circuit in segment circuit	Electronic; with 4-channel driver
Surge voltage	Protective elements in the power terminal; protection up to 33 V DC
Polarity reversal of the supply voltage	Protective elements in the power terminal; The supply voltage must be protected. The power supply unit should be able to supply 4 times (400 %) the -nominal current of the fuse.
Reverse voltage	Integrated reverse voltage protection

## Electrical Isolation/Isolation of the Voltage Areas



To provide electrical isolation between the logic level and the I/O area, it is necessary to supply the station bus terminal and the digital output terminal described here using the bus terminal or a power terminal from separate power supply units. Interconnection of the power supply units in the 24 V area is not permitted. (See also user manual.)

## Common Potentials

The 24 V main voltage, 24 V segment voltage, and GND have the same potential. FE is a separate potential area.

## Separate Potentials in the System Consisting of Bus Terminal Module/Power Terminal and I/O Terminal

- Test Distance	- Test Voltage
5 V supply outgoing remote bus / 7.5 V supply (bus logic)	500 V AC, 50 Hz, 1 min.
5 V supply outgoing remote bus / 7.5 V supply (bus logic)	500 V AC, 50 Hz, 1 min.
7.5 V supply (bus logic) / 24 V supply (I/O)	500 V AC, 50 Hz, 1 min.
24 V supply (I/O) / functional earth ground	500 V AC, 50 Hz, 1 min.

## Error Messages to the Higher-Level Control or Computer System

Short circuit/overload of an output

yes

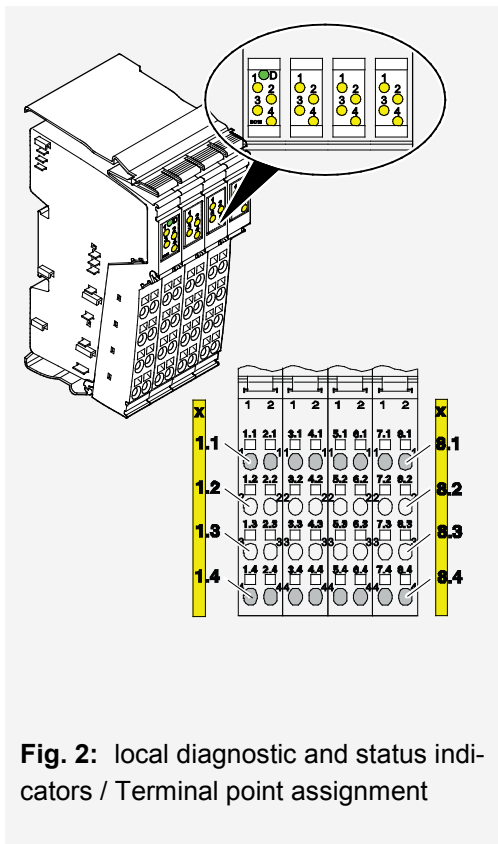


An error message is generated when an output is short circuited and switched on. In addition, the diagnostic LED (D) flashes on the terminal at 2 Hz (medium) under these conditions.

Falling below or exceeding the operating voltage

no

## 4 Local diagnostic and status indicators and terminal point assignment



**Fig. 2:** local diagnostic and status indicators / Terminal point assignment

Designation	Color	Meaning
D	green	Diagnostics
1, 2, 3, 4 (for each connector)	Yellow	Status indicators of the outputs
Funktion identification		Red
Housing / connector color		Green housing, green connectors – coded according to function
Terminal assignment per connector:		
Terminal point	Assignment	
x.1	Signal output (OUT)	
x.2	Ground contact (GND) for 2 and 3-wire termination	
x.3	FE connection for 3-wire termination	
x.4	Signal output (OUT)	

5 Internal circuit

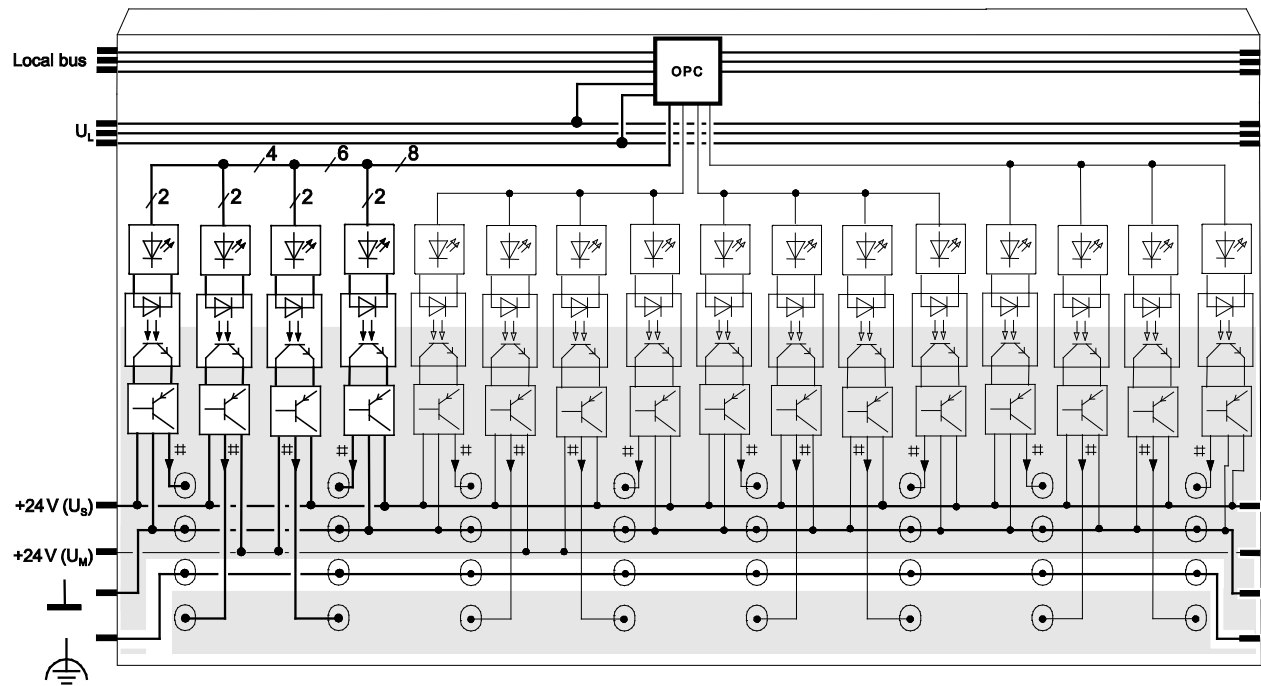






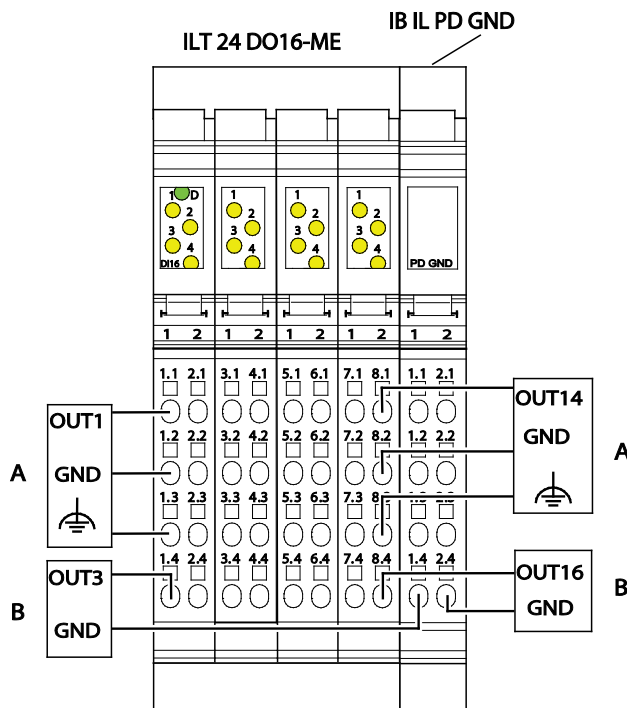


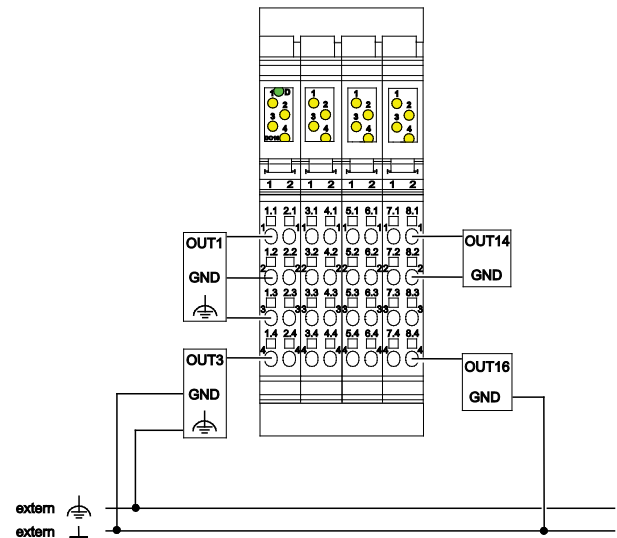
Fig. 3: Internal wiring of the terminal points

	Protocol chip (bus logic including voltage conditioning)		Digital output
	LED		Electrically isolated area
	Optocoupler		
	<b>Note:</b> Other symbols are explained in the user manual IL SYS INST UM or in the manual of your used bus system.		

## 6 Connection notes and examples



The actuators can also be connected via external busbars. -Ensure that the actuators and  $U_S$  are supplied from the same voltage- supply



**A 3-wire connection**

**B 2-wire connection**



**Note:** When connecting the sensors, observe the assignment of the terminal points to the process data (see Terminal Point Assignment).



**Note:** Ensure that the Inline system ground is reference for at least the ground when using external busbars.

**Fig. 4:** Typical actuator connection

**Fig. 5:** Typical connection of sensors when using external busbars